

Astell Scientific Ltd

19-21 Powerscroft Road

Sidcup

Kent

DA14 5DT

United Kingdom

Tel: +44 (0)20 8300 4311

Fax: +44 (0)20 8300 2247

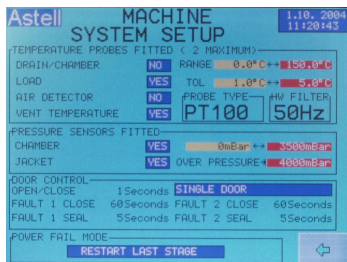
email: info@astell.com

Website: astell.com

Product Specification

Model Ref.

ASB280BT+AVC001



**Astell ASB280BT + AVC001– 230 litre Front Loading Autoclave
WITH VACUUM & Steam Generator**

Logi - Touch Screen Controller

Ideal for Instruments, Fluids (Air Ballast is required), Fabrics, Wrapped Instruments (External Heated Chamber is required), Mixed Discard, Empty Glassware etc.

Standard Features

**All the following are Value - Added Features
Included AS STANDARD**

- **Full Colour Touch Screen Controller**
- Multi Program
- Pre-Vacuum
- Negative & Positive Pulsing
- Vacuum Drying
- Low Water Alarm on Integral Steam Generator
- Swiftlock rapid access safety closure
- Over temperature water cut out on Integral Steam Generator
- Thermocouple entry port
- Pressure gauge
- Stainless Steel Pressure Vessel.
- Safety Valve Testing
- Leak Test
- Cool Lock Protection (fluid Cycles)



Options

- Integral **Data printer**
- Water Softener**
- Datalogger**
- Load Sensed Process Timing**
- Blow Down Vessel**

Accessories

- Shelf Kit
- Morrison Discard **Container**

See options & Accessory pages for full details

Overall Capacity	Chamber Diameter	Working Depth	Overall Dimensions	Operating Range
230 Litres	600mm	735mm	900x1570x1375 mm (wxdxh)	100 -138°C (0.2-2.4 bar)

Power Requirements	3 phase + Neutral & Earth 415 volts, 38 Amps, 28kW..
---------------------------	---

Steam & Drainage Requirements	Water – 15mm bsp; 2-6 Bar 4L/min Drainage: Floor level, 35mm, ideally without manifold, to withstand free flowing steam Compressed Air – Dry, Oil free, 2 to 6bar on site, otherwise option AAQ500 is essential
--	--

Approx. Nett Weight:	Shipping Weight	Shipping Dimensions
475kg	500kg	107x170x182cm (wxdxh)

Options & Accessories

The basic model quoted above is manufactured to the highest standards. It will be fully calibrated and tested prior to dispatch, and will be suitable for a wide range of sterilization procedures.

Please note however, that the following factory-fitted options are available for the above model. For certain applications, these options can provide increased flexibility and improved performance. If purchased with the autoclave, there would be no additional freight/FOB costs incurred.

Important Option

AAQ500 **Integral Air Compressor.** A supply of compressed air is essential on all units fitted with the Logi Controller. The Air supply is required to operate the pneumatic valves used in conjunction with the touch screen controller. This option is therefore essential where such a supply is not available

Data Monitoring & Recording Options

AAR100 **Integral Data Printer:** This printer provides a permanent and traceable record of: "Time "Temperature "Pressure "Batch No. "Cycle Name. There is also provision for operator signature; the printer also provides reports of cycle settings and servicing information.

AAR120 **RS232 Interface:** This allows cycle progress to be monitored on an external computer equipped with suitable software.

AAR122 **Ethernet Interface:** Via VNC Viewer. Allows visual display of autoclave touch screen

Important option to be considered if fluids are being processed

AAN014 **Load Sensed Process Timing:** Load Sensed Process Timing allows the sterilization cycle to be controlled via the temperature achieved in the centre of the load. The operation of load sensed process timing is controlled via the 'Secure' programmer. A 'wandering' probe, situated within the chamber is inserted into the load, or load simulator, and initiates the sterilization period once the probe reaches the programmed threshold temperature. A selectable 'Profiled Overshoot Boost' speeds up the cycle and minimises over-processing of media loads.

AVC004 **Air Ballast:** Especially useful for fluid cycles. Provides controlled reduction of chamber pressure during the cooling phase, effectively preventing the 'boiling over' of bottled fluids that is frequently associated with rapid cooling systems.
NB – This option must be ordered with AAN014. If no compressed air is available on site, AAQ500 should also be ordered.

Cooling Options

AAP102 **Internal Convection Fan Cooling:** Fans are sited within the chamber itself, which create turbulence reducing cooling time greatly. Internal fan cooling in conjunction with an external cooling system is one of the most efficient ways of cooling the chamber.

AAP100 **Advanced water cooling front loading models** Water is circulated through cooling coils in contact with chamber, resulting in rapid decrease of temperature – advanced water cooling offers substantial time saving and is ideal for the busy Laboratory.

ADA100 **Deluge Cooling:** This system also provides internal deluge heating which further reduces overall cycle times. (FOR USE ONLY IN CONJUNCTION WITH SEALED FLUID LOADS (E.G. BOTTLED MEDIA)

Essential options if Porous loads / Fabrics etc are being processed

AJP100 **Full Heated Jacket:** A stainless steel jacket which provides improved temperature distribution during sterilization. Drying efficiency is also enhanced. This option is therefore essential in situations where fabrics/porous loads and wrapped instruments are being sterilized on a regular basis.

Additional Options

AVC005 **Option for CATIII Compliance:** Steam enters the chamber through the drain which is sealed during the cycle ensuring all condensate is sterilized. A bacterial retentive filter fitted onto the exhaust ensures nothing leaves the chamber without being sterilized. The positioning of the filter ensures that it is sterilized during every cycle.

AAN010 **Opposite Hand Door Option.** Standard Machine has hinges on left hand side. If hinges are required on right hand side this must be specified at time of ordering as option cannot be retrofitted.

IQ/OQ Documentation Pack

IQ Documentation

Details of calibration equipment * Order Acknowledgement * PED (Pressure Equipment Directive) Compliance * Declaration of Conformity * FAT (Factory Acceptance Test) * Drawing Schedule * ISO 9001:2000 Certification * Pressure vessel specification * Door safety checks

OQ Documentation

Chamber temperature distribution (per cycle) * Automatic control test (per cycle)

Please note: This is our standard IQ/OQ Documentation package. If other documents are required, please contact us with details of your specific requirements.

Steam Generator Related Options

AAW001 **Water Softener - Single Unit** Recommended to reduce the build up of limescale on heaters, pipework etc, and particularly recommended for units with steam generators. Requires salt. (Full details, including service requirements, available upon request)

AAW002 **Water Softener** As AAW001, but this unit includes a separate brine tank, allowing installation in difficult or restricted positions. Requires salt. (Full details, including service requirements, available upon request)

SPL285 **Blow-Down Vessel** (REQUIRED if customer does not have the facility to accept Blow Down of up to 6bar) This option allows the operator to blow, at high pressure, the contents of the Steam Generator into this specially designed tank. The regular action of blow-down reduces the built up dissolved solids, elongating the life span of the generator and it's heaters. In the absence of a blow down vessel, adequate, safe provision should be made for blowing down the steam generator as part of a planned preventative maintenance schedule.

Chart Recorders

Astell are able to offer a range of Chart recorders. Please contact us for further information.

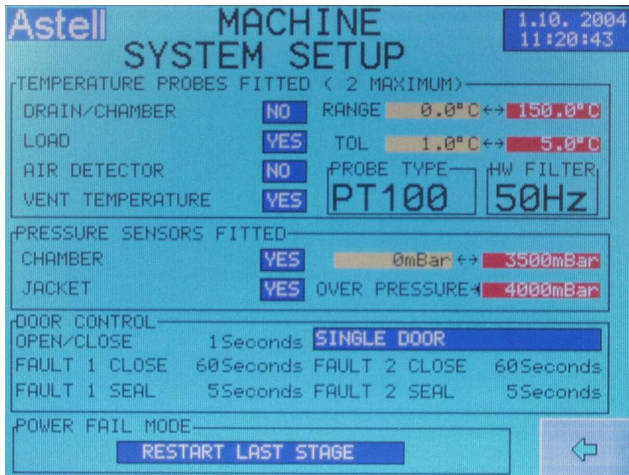
Accessories

AAN300 Morrison discard container Rectangular (290x330x280mm) Front loading models

AAN080 Container tray (279x279x127mm) Front loading models

AAN318 Additional shelf kit

Control System – Logi – Touch Screen Controller



- Full Colour Touch Screen
- Data Archiving
- 5 Selectable security operating levels with Password Protected Security
- Easy Fingertip Operation even when wearing Lab Gloves
- Easy selection of program by Name and Settings
- Audible confirmation of key presses
- Simple Cycle Selection
- RS232 Interface / Port - Allowing connection to other peripheral devices such as a printer
- Operator Interface

- Built-in provision for mandatory Safety valve tests etc
- Enables continual monitoring
- Audible warnings of Faults
- Onscreen Display of Program Info, Times, Temperatures, Pressure, Cycle stage, Cycle Counter etc
- Internal Fault Detection with automatic fault diagnosis and complete fault history for easy servicing
- Simple to use Controls set out on the large illuminated Touch Screen display with menus for all operations
- Optional Communications including Ethernet and RS232

This control system is an advance in sterilization control technology, bringing together years of unrivalled experience, to produce a user friendly, fully automatic control system, to meet and exceed the expectations of even the most demanding laboratories and centres of sterilization.

The controller consists of a wipe clean touch screen based on an industrial PLC controller, combined with a number of analogue and digital input/output modules.

The controller software has been developed by Astell for the precision control of autoclaves.

The code is split into well-defined blocks, each of which performs a specific function and has been written in high level language to allow maximum clarity.

Safety Features:

Design to PD97/23/EC

Overheat protection

Insulated safety door

Cooling locks

(in accordance with H.S.E. PM73) preventing opening of autoclave above 80°C. (for fluid & discard cycles)

Audible & Visual Alarms

for Cycle Fault - Cycle Interruption - Sterilize Failure - Water Low - Door Unlocked

Door Seal

Self Energising / Service independent

Door

The door release is interlocked by both temperature and pressure to ensure all residual pressure has completely and effectively vented to atmosphere before the doors can be opened. The door will retain its positions in the event of failure of any service. The door is thermally insulated to prevent the surface temperature presenting a hazard to operators. The surface temperature will not exceed IEC 61010 requirements. A cycle cannot start until the door is closed and locked.

Steam cannot be applied to the chamber unless the door is closed and locked.

Interlocks

Safety interlocks are provided, and are achieved by hardware, separate from and additional to the control system. All interlocks are configured to fail-safe and to provide a signal to the control system to indicate that normal operation has been prevented, and to terminate the current cycle. The interlock system is designed so that its function can be tested during routine maintenance. Safety related interlocks are either hard wired or piped. The following safety interlocks are provided: ♦If the door is not closed, the steam supply to the chamber will be isolated ♦If the pressure in the chamber exceeds 0.15 bar the door will remain locked.

Performance Tests

All electrical equipment is Safety Tested in accordance with the Low Voltage Directive. Astell shall perform the following standard Factory Acceptance Tests. The tests are included in the machine costs as per the quotation prior to despatch:

All Astell autoclaves are fully tested and calibrated before despatch in line with our ISO9001-2000 procedures.

Connect and check all supplies	Produce printout for each cycle tested (When printer option fitted)
Check software version	Check door interlocks
Power up controller and check door open/close operation	Carry out sterilize monitor timer test on each cycle
Install relevant cycle data as required by client	Run cycle and check for any leaks
Calibrate all temperatures and pressures	Check all safety valves
Check rotation of all pumps and motors (if applicable)	Run each cycle and check conforms with applicable standards
Check and document safety devices	Document in Astell procedures

Applicable Standards

PED EN/97/23/EC /

ISO9001-2000 / UKAS / IEC 61010

Medical Devices Directive 93/42/EEC

Medical Devices Quality Management System - BS EN ISO 13485:2003

Autoclave Safety

N.B. Please note that all Astell autoclaves are manufactured to the highest standards and in full compliance with the Pressure Equipment Directive – i.e. PD5500/PED/97/23EC. Whilst all units have the necessary safety features to minimise user risk, and help ensure long term reliability, it is recommended that:

- a) Routine safety checks are carried out in accordance with Astell manuals and in compliance with current pressure regulations and/or insurance requirements.
- b) Autoclaves are serviced regularly by Astell or Astell trained/recommended engineers. *(UK only: Please contact us for further information and costs on our range of Preventative Maintenance contracts).*